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D412-704-141
Job Sheet 193994



009572 SA

Part No: D412-704-141

Job Qty: 3 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/19

Job Tracking No:

Due Date: 5/8/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	3 pcs		5/8/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS
MAY 19 2019
9-89

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	Small Fab - 2 - B4B	3 pcs	5/8/19	0.00 1.62	Small Fab - 1 - B4B	DAS 58 MAY 30 2019 9-89
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
120	QC 5	3 pcs	5/8/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
						DAS 40 9-89 MAY 31 2019
122	Packaging 1-1 - Pick Kit - B4B	3 pcs	5/8/19	0.00 0.00	Packaging 1 - 1 - B4B	
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	DAS 28 9-89
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	

					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
					QC 4 - 28	
126 QC 4	3 pcs	5/8/19	0.00	0.00	QC 4 - 58	DAS
					QC 4 - 69	58 JUN 2 4 2019
					QC 4 - 9	9-89
					QC 4 - 46	
					QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	3 pcs	5/8/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	DAS
					Packaging 3 - 8 - B4B	58 JUN 2 4 2019
					Packaging 3 - 9 - B4B	9-89
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	3 pcs	5/8/19	0.00	0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	JUN 2 8 2019 DAS
					QC 21 - SA - 53	70 9-89

Part Op 100 - Pick Kit
 Descriptions: 110 - Small Fab
 120 - QC5- Inspect part completeness to step on W/O
 122 - Pick Kit
 126 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5166831
AN315-4R	Nut	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	FM 128978
AN4-10A	Bolt	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5162658
AN4-12A	Bolt	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	5149150
D3204-041 <i>GA119</i>	Release Pedal Assembly	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5175714X2
D3205-1	Pedal Bracket	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5173761
D3205-3	Back Plate	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5063402
D3206-1	Pedal Arm	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5171017
D3209-041	Bracket Assembly	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5164832
D4610-5 <i>GA131</i>	Shim	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5183098
D4611-1	Bushing	3 pcs (1 ea)	100-Packaging 1 - Pick Kit	5156002
MS20002-4	Washer	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	FM 121114
MS20004-24	Bolt	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5160328
MS21042L3	Nut	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	15 Ea (5 ea)	100-Packaging 1 - Pick Kit	5166694
MS24694-S104	Screw	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5160253
MS9519-10	Bolt	3 Ea (1 ea)	100-Packaging 1 - Pick Kit	5167437
NAS1149D0363J	Washer	15 Ea (5 ea)	100-Packaging 1 - Pick Kit	5162889
NAS1149D0416J	Washer	6 Ea (2 ea)	100-Packaging 1 - Pick Kit	FM 131511
NAS1149D0463J	Washer	39 Ea (13 ea)	100-Packaging 1 - Pick Kit	5158585
AN3-6A	Bolt	6 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5149149
MS21042L3	Nut	6 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5166712
NAS1149D0332J	Washer	12 Ea (4 ea)	122-Packaging 1-1 - Pick Kit - B4B	5156765

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-10A	3	213	0
	AN315-4R	3	34	0
	AN4-10A	3	195	0
	AN4-12A	6	102	0
	D3204-041	3	7	0
	D3205-1	3	5	0
	D3205-3	3	5	0
	D3206-1	3	0	0
	D3209-041	3	7	0
	D4610-5	3	1	0
	D4611-1	3	11	0
	MS20002-4	3	46	0
	MS20004-24	3	17	0
	MS21042L3	3	3,302	0
	MS21042L4	15	3,486	0
	MS24694-S104	3	46	0
	MS9519-10	3	21	0
	NAS1149D0363J	15	1,108	0
	NAS1149D0416J	6	1,997	0
	NAS1149D0463J	39	5,097	0
122-Packaging 1-1 - Pick Kit - B4B	AN3-6A	6	345	0
	MS21042L3	6	3,302	0
	NAS1149D0332J	12	2,646	0

Part Specifications

Specifications could not be found.

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Container No: S185330



Part: D412-704-141

Job No: 193994

Serial No/Batch: S185330

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 3, FAA STC SR00957NY 08/02/08, EASA :